



CDF Burn-in Experience



- **Hybrid Burn-in**
 - 4 days with extensive tests at start/end
 - ~9 out of 8000 chips failed (0.1%)
- **DOIM Burn-in**
 - ??????
- **Ladder Burn-in**
 - 4 days with periodic readout tests
 - 126 pinholes in 312064 channels (0.04%)
 - Most occurred early in burn-in (<5 hours)
 - Failure of HV lines
 - Leaky paths, sparking between HV, gnd



CDF Burn-in Experience



- **After Instillation**
 - 2 failed DOIM packages out of 556 (0.4%)
 - ??? Single channel DOIM failures
- **Assuming same rate of failure are CDF**
 - ~2% SS (~5% DS) rods with at least one chip failure
 - ~71% SS (~91% DS) rods with at least one pinhole
 - ~2% SS (~5% DS) rods with at least one optical failure



Projection to CMS



- Assuming same rate of failure are CDF
 - ~2% SS (~5% DS) rods with at least one chip failure
 - ~71% SS (~91% DS) rods with at least one pinhole
 - ~2% SS (~5% DS) rods with at least one optical failure
- CMS should have fewer failures
 - APV simpler than SVX3D
 - Optical hybrids more standard than DOIM
 - Single sided sensors vs. double
- Different technologies may yield higher rates of failure



Experience at CMS



- 1 out of 4 thermal cycled modules at Aachen developed opens (4) between PA-sensor
- 1 additional module had >300 opens develop after 1 thermal cycle
- All previous experience at CMS with non-“final” technology choices